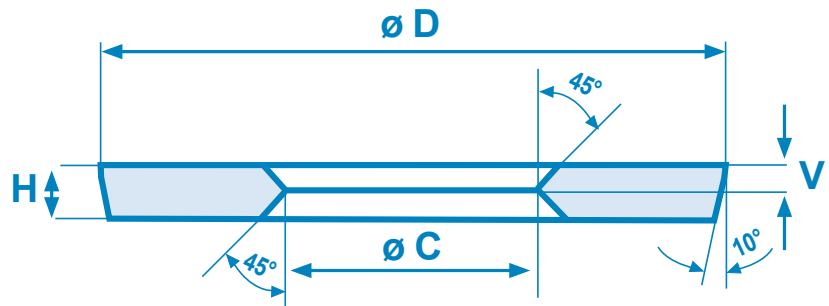




SILICA, SILICA/MAGNETITE AND MULLITE CORE BREAKERS



TYPE A

TYPE	D mm	H mm	C mm	V mm
A100	110	11	50	5
A110	136	11	55	5
A120	150	14	55	5
A130	160	15	60	5
A140	170	14	68	5
A150	180	14	75	5
A160	200	14	80	5
A180	212	16	85	5
A200	235	16	90	5
A220	255	16	100	5
A250	290	16	110	5

Date of issue
JULY 2015

Board authorization

TOLERANCES

D	H	C	V
± 2 mm	± 2 mm	± 2 mm	± 1 mm